



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00002CW
Revision No:
1

This is to certify:

That

Schoeller-Bleckmann Edelstahlrohr GmbH
Rohrstraße 1, 2630 Ternitz,
Austria

is an approved manufacturer of
Steel Pipes and Fittings

in accordance with
DNV rules for classification – Ships

and the following particulars:

Product	Pipes
Steel type(s)	Austenitic and ferritic-austenitic steel pipes, Austenitic stainless, Ferritic-austenitic (Duplex) stainless
Manufacturing method	Seamless
Max. outer diameter	See page 2
Max. wall thickness	See page 2
Heat treatment condition	See page 2
Additional approval conditions	Including nickel-base alloys for applications subject to special approval

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2022-02-09**

for **DNV**

This Certificate is valid until **2025-03-31**.

DNV local station: **Augsburg**

Approval Engineer: **Stefan Röhr**

Thorsten Lohmann
Head of Section

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Particulars of the approval

Austenitic and ferritic-austenitic steel pipes

Steel type / grade ³⁾	Manufacturing method ¹⁾	Max. outer diameter [mm]	Max. wall thickness [mm]	Heat treatment condition ²⁾
Austenitic stainless	HFS, CFS	220	13	SHT
22Cr duplex	HFS, CFS	168.28	18.26	SHT
25Cr duplex				

Ni-base alloy

Material type / grade ⁴⁾	Manufacturing method ¹⁾	Max. outer diameter [mm]	Max. wall thickness [mm]	Heat treatment condition ²⁾
Ni-base	HFS, CFS	168.28	10.97	acc. to standard

Remarks:

- 1) HFS: Hot finished seamless; CFS: Cold finished seamless
- 2) SHT: Solution Heat Treated (solution annealing)
- 3) Suitable pipe grades shall be selected from the following recognized standards:
 ISO 9329 Part 4, ISO 9330 Part 6, EN 10216 Part 5, EN 10217 Part 7, ASTM A269, ASTM A312, ASTM A358, ASTM A789, ASTM A790, ASTM A928 or JIS G3459
- 4) Ni-base alloy pipes acc. to recognized standards for DNV approved applications